## **PUNJAB PUBLIC SERVICE COMMISSION**

Competitive Examination (September-2017) for Recruitment of Lecturer Garment
Manufacturing Technology in the Department of Technical Education & Industrial
Training, Government of Punjab

READ INSTRUCTIONS BEFORE FILLING ANY DETAILS OR ATTEMPTING TO ANSWER THE QUESTIONS.

Candidate's Name				
Father's Name				
Date of Birth	Category Code*			
DD MM YYYY	(*as given in the admit card)			
OMR Response Sheet No.				
Roll No	Booklet No.			
Candidate's Signature (Please sign in the box)				
INSTRUCTIONS				
The candidate shall NOT open this booklet till the time told to do so by the Invigilation Staff. However, in the meantime, the candidate can read these instructions carefully and subsequently fill the appropriate columns given above in CAPITAL letters. The candidate may also fill the relevant columns (other than the columns related to marking responses to the questions) of the Optical Mark Reader(OMR) response sheet, supplied separately	9. The candidates shall be responsible to ensure that the responses are marked in correct manner and any adverse impact due to wrong marking of responses would be the responsibility of the respective candidate. The following are some of the examples of wrong marking of responses on the OMR response sheet.			
Use only blue or black ball point pen to fill the relevant columns on this page. Use of fountain pen may leave smudges which may make the information given by the candidate here illegible.  3. The candidate shall be liable for any adverse effect if the information given above is wrong or illegible.	10. The candidates, when allowed to open the question paper booklet, are advised to check the booklet to confirm that the booklet has complete number of pages, the pages printed correctly and there are no blank pages. In case there is any such error in the question paper booklet then the candidate should immediately bring this fact to the notice of the invigilation Staff and obtain a booklet of the same series as this one.			
4. The candidate must fill all the columns given above on this page and sign at the appropriate place.  5. Each candidate is required to attempt 100 questions in 120 minutes, except for orthopaedically/visually impaired candidates, who would be given 40 minutes extra, by marking correct responses on the OMR sheet which would be supplied separately to the candidates	The serial number of the new booklet should be entered in the relevant column of the OMR. The candidate should request the Invigilation Staff to authenticate the change in serial number of question booklet by obtaining the initials of the Staff on the corrected serial number of the question booklet			
6. The candidate must write the following on the OMRs sheet:  (a)Serial number of OMR sheet supplied to him/her for marking the responses to the questions.  (b)Serial number of the question booklet  Failure to do so may lead to cancellation of candidature or any other action which the Commission may deem fit.	<ul><li>12. The question paper booklet has 14 pages.</li><li>13. Each question shall carry three marks.</li></ul>			
7. The candidate should darken the appropriate response to the question by completely darkening the appropriate circle/oval according to his/her choice of response i.e. a, b, c or d in the manner shown in the example below.  a b c d	There are four options for each question and the candidate has to mark the most appropriate answer on the OMR response sheet using blue or black ball point pen.			
8. Partly darkening the circle/oval on the OMR response sheet or using other symbols such as tick mark or cross would not result in evaluation of the response as the OMR scanner can only interpret the answers by reading the darkened responses in the manner explained in preceding partly Darken who when one circle/oval as response to a question shall also be considered as wrong affectives.	15. There is no negative marking for wrong answers or questions not attempted by the candidate.  Khilare.com  Typing, Jobs alert			

- 1. The present Lok Sabha is the: (a) 13<sup>th</sup> Lok Sabha (b) 14<sup>th</sup> Lok Sabha (c) 15<sup>th</sup> Lok Sabha (d) 16<sup>th</sup> Lok Sabha
- 2. The Radcliffe line is a boundary between:
  - (a) India and Pakistan
  - (b) India and Afghanistan
  - (c) India and China
  - (d) India and Myanmar
- 3. The oldest mountains in India are:
  - (a) Aravalis
  - (b) Vindhyas
  - (c) Satpuras
  - (d) Nilgiri hills
- 4. Who among the following is Chief Justice of India?
  - (a) Justice Deepak Misra
  - (b) Justice K. S. Khehar
  - (c) Justice Surya Kant
  - (d) Justice S. S. Saron
- 5. Which among the following countries is hosting BRICS summit-2017?
  - (a) India
  - (b) Brazil
  - (c) Russia
  - (d) China
- 6. Which any of the following has recently been held as Fundamental Right by the Supreme Court of India?
  - (a) Right to privacy
  - (b) Right to property
  - (c) Right to free speech
  - (d) Right to life
- 7. In which of the following districts the 'Virast-e-Khalsa' situated?
  - (a) Patiala
  - (b) Fatehgarh Sahib
  - (c) Rupnagar
  - (d) Mohali
- 8. Who among the following administers oath of office to the President of India?
  - (a) Prime Minister of India
  - (b) Chief Justice of India

  - (c) Vice President of India (d) Speaker Of India

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- 9. Who among the following is known by the name of Punjab Kesari?
  - (a) Bhagat Singh
  - (b) Master Tara Singh
  - (c) Darshan Singh Pheruman
  - (d) Lala Lajpat Rai
- 10. Dadabhai Naoroji wrote a detailed critique of:
  - (a) British revenue policy
  - (b) Deindutrialization
  - (c) Industrial development
  - (d) Drain of wealth
- 11. The basic objective of social forestry is
  - (a) Greater urbanisation
  - (b) Increasing the green coverage
  - (c) Using forest land to build homes
  - (d) Bringing safe drinking water to rural households
- 12. Two places situated on the same longitude will have
  - (a) Same time and date
  - (b) Same time but different date
  - (c) Different time but same date
  - (d) Day and night of equal length
- 13. Which of the following is a mixture?
  - (a) Air
  - (b) Water
  - (c) Gold
  - (d) Sulphur
- 14. Why is red light employed for danger signals
  - (a) Red colour is soothing to the eye
  - (b) Human eye is most sensitive to red colour
  - (c) Red light is scattered least
  - (d) Red light is scattered most
- 15. What is the most unique feature of Harappan civilization?
  - (a) Agricultural development
  - (b) Road construction
  - (c) Urban plan hitep://www.khilare.com
  - (d) Temple construction Previous papers, Typing, Jobs alert

16.	Which word completes the sentence: Water when it freezes:	
	<ul><li>(a) Expands</li><li>(b) Contracts</li><li>(c) Dissolves</li><li>(d) Conducts</li></ul>	
17.	What did Mahatma Gandhi do towards the end of the Dandi March in 1930?  (a) Addressed a public meeting  (b) Broke the salt law by boiling sea water  (c) Met the Viceroy  (d) Spoke about Ahimsa	
18.	Where did Mahatma Gandhi first practice Satyagraha?  (a) India  (b) England  (c) South Africa  (d) USA	
19.	Which among the following is not a part of the monetary policy  (a) Open market operations  (b) Repo rate  (c) Bank rate  (d) Government spending	
20.	Among the currently operational Indian satellites, there is no:  (a) Communication satellite  (b) Navigation satellite  (c) Earth observation satellite  (d) Jupiter orbiter satellite	
21.	"Swaraj is my birth right and I shall have it". This is attributed to	
	<ul> <li>(a) Mahatma Gandhi</li> <li>(b) B.G. Tilak</li> <li>(c) Pdt. Nehru</li> <li>(d) Swami Vivekananda</li> </ul>	
22.	What is the meaning of a Secular State?	
	<ul> <li>(a) State that only protects the religious rights of the minority</li> <li>(b) State that does not protect any one particular religion</li> <li>(c) State that separates administration and politics</li> <li>(d) State that suppresses religious freedom</li> </ul>	
23.	The khadar floodplains of Punjab are called  (a) Bet (b) Pat (c) Rohi (d) Dhrian http://www.khilare.com Previous papers, Typing, Jobs alert  P-3	

- 24. The Government of India Act of 1919 was enacted to implement
  - (a) Morley-Minto Reforms
  - (b) The Queen's Declaration
  - (c) The Victorian Principles
  - (d) Montague-Chelmsford Reforms
- 25. If 'green' means 'yellow'; 'yellow' means 'white'; 'white' means 'red'; 'red' means 'violet'; 'violet' means 'black'; then which of the following will be the colour of human blood?
  - (a) Red
  - (b) Black
  - (c) White
  - (d) None of these
- 26. If 'X' means 'added to'; '÷'means 'multiplied by'; '+' means 'subtracted from' and '-' means 'divided by' then 24 + 36 -12 x 8 ÷ 4 = ?
  - (a) 36
  - (b) 53
  - (c) 5
  - (d) -20

Directions (Qs. 28 & 29): Words in questions given below have a definite relationship. Your task is to find out the choice with similar relationship.

- 27. Milk: Butter
  - (a) Banana: Fruit(b) Juice: Health(c) Wood: Paper(d) Chilli: Spices
- 28. Horse: Cow
  - (a) Milk: Ice-cream (b) Mars: Moon
  - (c) Snow: Water
  - (d) Pink: Blue
- 29. Isha is older than Sunder. Misa is older than Harbans. Harbans is younger than Gyan. Sunder and Gyan are of the same age. If the above facts are true, which of the following conditions must also be true?
  - (a) Misa is older than Gyan
  - (b) Misa is older than Isha
  - (c) Sunder is younger than Misa
  - (d) Isha is older than Harbans
- 30. During winter, northwestern India gets rain from
  - (a) Thunderstorms
  - (b) Retreating monsoons
  - (c) Westerndistur//www.khilare.com
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31. A very high quality fabric if badly sewn, the performance of the garment which remains
unaffected completely is :
(a) Appearance
(b) Comfort
(c) Drapability

- 32. Pattern making does not include:
  - (a) Grading
  - (b) Spreading
  - (c) Lay planning

(d) Fastness behaviour

- (d) Pattern development
- 33. Among following sewing machine activities, the process that occupies maximum time duration is:
  - (a) Rethreading the needle
  - (b) Change of thread
  - (c) Realigning
  - (d) Presenting work to the machine
- 34. The most suitable type of feed dog teeth Profile required for feeding of fine fabric is:
  - (a) Saw tooth
  - (b) Up right
  - (c) Diamond
  - (d) Saw tooth up right combination
- 35. Ideally the throat plate hole size is:
  - (a) 30% higher than needle size
  - (b) 80% higher than needle size
  - (c) Exactly equal to the needle size
  - (d) 10% higher than needle size
- 36. Needle size of 90 Nm in metric system indicates the blade dia of :
  - (a) 0.9 mm
  - (b) 0.99 mm
  - (c) 90 mm
  - (d) 9 mm
- 37. Selection of needle does not depend on:
  - (a) Sewing thread strength
  - (b) Sewing thread size
  - (c) Type of seam.//www.khilare.com
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39. In HT paddle machine the liquor ratio (M:L) is maintained around:         (a) 1:3 – 1:5         (b) 1:1         (c) 1:30 – 1:40         (d) 1:10
<ul> <li>40. Rotary drum dyeing machine works on the principle of:</li> <li>(a) Movement of textile materials and stationary dyeing liquor</li> <li>(b) Circulation of dyeing liquor and stationary textile goods</li> <li>(c) Both the textile and liquor are in positive drive for movement</li> <li>(d) None of them</li> </ul>
41. Metallic flakes are suspended in ink in case of:  (a) Khari printing (b) Metallic printing (c) Glitter printing (d) Foil printing
42. Antichlor treatment denim may be required in case of:  (a) Bio wash  (b) Sand busting  (c) Stone wash  (d) None of the above
43. Sand blasting is a:  (a) Mechanical process  (b) Chemical treatment  (c) Mechanical followed by chemical treatment  (d) Enzymatic treatment
<ul> <li>44. After sand blasting, drying is task</li> <li>(a) Essential</li> <li>(b) Optional</li> <li>(c) Not a required</li> <li>(d) Very critical</li> </ul>
45. Whiskering in denim is basically:  (a) Crease lines around the crotch  (b) Thread less area in the knee  (c) Glittering effect around the crotch  (d) Metallic finishing in the back of the knee  http://www.knilare.com
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38. Belt loops are normally sewn by:

(a) Cylinder bed machine(b) Bar tack machine(c) Side bed machine(d) Post bed machine

is an example for minor defect (a) Shade variation (b) Open stitches (c) Small oil stains (d) Needle holes 47. In solvent milling of woollen garments, the following agent/s is used: (a) Only dry cleaning solvents (b) Mixture of water and dry cleaning solvent along with surfactant (c) Dry cleaning solvent and alkali (d) Dry cleaning solvent and acid 48. Which of the following statements is true? (a) GSM of garments increases after dyeing in garment form (b) GSM of garments decreases after dyeing in garment form (c) GSM of fabric decreases after dyeing in fabric form (d) GSM of garments remains un alter after dyeing in garment form 49. The problem in garment dyeing which is very difficult to address: (a) Improper tension of sewing threads (b) Discoluration of buttons and closures caused by different dyes and chemicals (c) Garments prepared with panels taken from differently prepared fabrics (d) All of the above 50. The pressing operation reserved for pressing on partly constructed garment is called: (a) Under pressing (b) Outer pressing (c) Upper pressing (d) Pressing 51. Skewing is carried out for the fabric made from: (a) Twill weave (b) Plain weave (c) Satin weave (d) Damask 52. Basic purpose of stone wash treatment is to achieve (a) Crease recovery (b) Wrinkle free (c) Water absorbency (d) Fabric Hand 53. One of the primary objectives to use laser fading technology in case of denim processing is: (a) Ecology and Economy (b) Functionality http://www.khilare.com (c) Fashion (d) Previous papers, Typing, Jobs alert

- 54. Which fibre is soluble in 5% NaOH at room temperature? (a) Cotton (b) Wool (c) Polyester (d) Acrylic 55. The fabric Property which does not have any aesthetics significance? (a) Drape (b) Crease recovery (c) Wrinkle recovery (d) Compressive resilience 56. The type of stitch used for a temporary stitch: (a) Chain stitch (b) Hand stitch (c) Lock stitch (d) Lock chain stitch 57. Feeding system normally used for sewing slippery fabric is: (a) Drop feed (b) Compound feed (c) Unison feed (d) All three above 58. The most important property of the fabric to be used for a tie is: (a) Breaking strength (b) Tearing strength (c) Flexural rigidity (d) Fabric Hand 59. Areal density in terms of gsm for shirting cloth mostly varies between: (a) 50 -100 (b) 100-150 (c) 150-200 (d) 200-250 60. The main classes of seam according to British standard and Federal standard are given below. Chose the correct match in which all four pairs are correct. **Federal standard British standard** P. Class 1 1. Flat-FS Q. Class 2 2. Lapped-LS R. Class 3 3. Superimposed-SS S. Class 4 Boundseam-BS (a) P-3,Q-4,R-2,S-1
  - (b) P-3,Q-1,R-4,S-1

  - (c) P-3,Q-4,R-1,S-2
  - (d) P-3,Q-2,R-4,S-1 http://www.khilare.com Previous papers, Typing, Jobs alert

- 61. Velvet cloth is normally sewn with
  - (a) Drop feed
  - (b) Compound feed
  - (c) Unison feed
  - (d) Drop and Variable top feed
- 62. Steam is a flexible, adaptable, and efficient component of pressing mainly because :
  - (a) It has very low heat content
  - (b) Its heat cannot be generated at a constant temperature
  - (c) It can be easily distributed and controlled
  - (d) Water is very expensive
- 63. Acid or enzymatic wash is not required if garment dyer uses
  - (a) Pale reactive dye
  - (b) Pale direct dye
  - (c) Pale pigment
  - (d) Washable dye
- 64. Garment top dyeing is basically a process to dye
  - (a) Only top side of the garments
  - (b) Only shirts, and not the pants
  - (c) Shirts of woollen fabric
  - (d) None of the above
- 65. To produce fine or intricate design in screen printing, a screen of .....are required
  - (a) Lower mesh and hard squeezee
  - (b) Higher mesh and hard squeezee
  - (c) Lower mesh and soft squeezee
  - (d) Higher mesh and soft squeeze
- 66. 3-D kind effect appears in
  - (a) Glitter print
  - (b) Puff print
  - (c) Pearl print
  - (d) Metallic print
- 67. Which of the following statements is true?
  - (a) Wales per cm of knitted garments increases after garment dyeing
  - (b) Wales per cm of knitted fabrics increases after fabric dyeing
  - (c) Wales per cm of knitted fabrics decreases after fabric dyeing
  - (d) Wales per cm of knitted garments decreases after garment dyeing http://www.khilare.com

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- 68. To prevent seam puckering after dyeing one should use a stitching thread of(a) High elongation(b) Low elongation(c) High stretch ability
- 69. In order to minimize seam pucker in case of a square jammed fabric, it is advisable to put seam line along
  - (a) Warp line
  - (b) Weft line
  - (c) Bias direction

(d) None of the above

- (d) Warp direction with double stitch density
- 70. Bow and skewness measurement are carried out particularly in the case of
  - (a) Check and stripe
  - (b) Plain fabric
  - (c) Jacquard design
  - (d) Crepe fabric
- 71. Change of stitch length is possible by
  - (a) Changing Presser foot pressure
  - (b) Increasing speed of feed dog
  - (c) Decreasing Pre-tension
  - (d) Increasing needle penetration force
- 72. The highest peak tension of needle thread on tension-time diagram occurs When
  - (a) Needle eye penetrates the fabric
  - (b) Thread take up lever completes its upward movement
  - (c) Position of interlacement is located outside the centre of plies
  - (d) Needle thread slips out of the rotating hook
- 73. Fabric areal density influences
  - (a) Permeability
  - (b) Absorbency
  - (c) Drapeability
  - (d) All above
- 74. Which of the below dye has worst rub fastness?
  - (a) Vat
  - (b) Reactive
  - (c) Disperse
  - (d) Azoic http://www.khilare.com Previous papers, Typing, Jobs alert

- 75. A fashion that long lasts is called
  (a) Classic
  (b) Fad
  - (c) Trend
  - (d) Interrupted fashion
- 76. The percentage of sale profit paid to the designer brand name is known as
  - (a) Royalty
  - (b) Profit
  - (c) Commission
  - (d) Margin
- 77. The study or man and his measurement is called:
  - (a) Anatomy
  - (b) Anthropology
  - (c) Anthropometry
  - (d) Architecture
- 78. The extra amount of garment looseness is called
  - (a) Measurement
  - (b) Wearing ease
  - (c) Proportion
  - (d) Dis-proportion
- 79. The phenomena that occurs in woven fabrics when yarns slide together along other yarns or a line of stitching is known as
  - (a) Yarn severance
  - (b) Seam slippage
  - (c) Skipped stitch
  - (d) Stitch breakage
- 80. Increase or decrease in size of a pattern is called
  - (a) Grading
  - (b) Cut and make
  - (c) Alteration
  - (d) Variation
- 81. The ability of a fabric to accommodate longitudinal, in-plane compressive strains without buckling is known as :
  - (a) Sewability
  - (b) Extensibility
  - (c) Bending rigidity
  - (d) Formability

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- 82. Which of the following statements is true?
  - (a) In side paddle machine, garments are allowed to sink at the bottom for and keep for more time for better levelling
  - (b) Circulation of the liquor should be strong enough to prevent goods from sinking at the bottom
  - (c) Very low liquor should be maintained for level dyeing
  - (d) None of the above is true
- 83. For PET articles dyeing, the preferable dyeing machine is
  - (a) Horizontal paddle machine
  - (b) Lateral paddle machine
  - (c) HT paddle machine
  - (d) Both horizontal and lateral paddle machines
- 84. In pigment printing which of the thickener should be preferable
  - (a) Starch based
  - (b) Sodium alginate
  - (c) Emulsion based
  - (d) None of the above
- 85. In bio-stonewashing of denim, the following agent is used
  - (a) Protease
  - (b) Amylase
  - (c) Cellulase
  - (d) Lipase
- 86. Which of the following statements is correct?
  - (a) Metallic print and glitter print is synonymous
  - (b) Metallic print provides smooth texture than glitter print
  - (c) Glitter print use smaller metallic particles in the ink than metallic print
  - (d) Glitter print ink does contain any metallic content
- 87. A stock of fabric plies that have been prepared for cutting is called
  - (a) Lay
  - (b) Marker
  - (c) Fabric
  - (d) Bundle
- 88. The fabric produced by dual process of web formation and bonding is known as
  - (a) Nonwoven
  - (b) Woven
  - (c) Knits
  - (d) Nets

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89. Stenter is u	used for ?
(a)	Heat Setting
(b)	Drying
	Compacting
(d)	Slitting
90. The means	s to communicate a store's fashion, value and quality message to prospective
customers,	. called
(a)	Visual merchandising
(b)	Buying merchant
(c)	Buying house
(d)	Presentation
91	is the rippling of a seam that occurs just after sewing or after laundry
(a)	Seam pucker
(b)	Feed pucker
(c)	Tension
(d)	Pilling
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	made with full pattern pieces are called markers.
• •	Closed
	Short
	Open Pallad
(a)	Rolled
93. In paddle	machine dyeing can be carried out with
	50:1 to 60:1
• •	40:1 to 50:1
·	30:1 to 40:1
	) 80:1 to 90:1
94 Tumbler	dyeing machines are used for:
	Large garments
	) Small garments
	Both large & small garments
, ,	Nonwovens only
	types of pressing the garments are hanged
	Buck type Steam press
• •	Steam dolly
` '	Steam tunnel Portable Iron
(u)	Portable Iron
96. Boilers, st	eam generated and vacuum systems are part of
(a)	Vacuum cutting
	Gerber machine
(c)	Pressing system Laundry http://www.khilare.com
(d)	Laundry IIIIP.// WW WW IN IIIIAI G.COIII
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97. Crinkled effect found along the seam of a garment due to differential stretch propertie
of two different fabric is called as
(a) Puckering
(b) Rugged seam
(c) Bar tacking
(d) Batching up
98. Argon gas is used in cutting machine.
(a) Water jet
(b) Laser
(c) Ultrasonic
(d) Plasma
99. Skip stitch is an example of:
(a) Minor defect
(b) Garment defect
(c) Minority defect
(d) Open stitches
100. Fusing commonly takes place at around:
(a) 180 degree
(b) 150 degree
(c) 90 degree
(d) 100 degree
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